

Recommandations for PS MORBI

	PS MORBI
Type of print	Piezo Solvent, piezo Ecosolvent
ICC Profiles	With plotter Roland Versacamm and RIP VersaWork, select profile SG-G and calibrate. With other plotters, select a profile for Semigloss Paper or Adhesive Vinyle and calibrate. Other suitable profiles are: Avery MPI1005, Mac Tac JT5129.
Printing resolution	max 1440 dpi
Printing mode	mirror
Printing temperature	40° ~ 50° C
Cut temperature	when media is cold
Ink´s drying time	MINIMUM 8 HOURS; see drying time suggested by plotter´s manufacturer for lamination
Type of cut	Accurate and elaborated contours. It is advisable to cut the film when the media is cold
Cut pressure	30 g
Cut speed	10 mm/s
Cutting blades	It is advised to use blades for Vinyls, of good quality, preferably new. Blade length should be registered manually at 30 µ. The blade must cut only the film. The siliconed paper should be marked softly, but not cut. It is advised to use a new blade and reuse it only for this media.
Pressing and transferring	Manual and Pneumatic Press: 190° C , 12", 6 Atm. Remove support paper warm + 6~9 sec.